## Upgrade kits

#### MFR-UK1

Solder Cartridge Hand-piece (MFR-H1-SC) and Workstand (WS1)

#### MFR-UK2

Solder Tip Hand-piece (MFR-H2-ST) and Workstand (WS1)

MFR-UK4

Tweezer Hand-piece (MFR-H4-TW) and Workstand (MFR-WSPT)

MFR-UK6

Solder Cartridge Hand-piece (MFR-H6-SSC) and Workstand (WS1)

### **Tips and Cartridges**

Series	Function	Part Code Format	Application		
PS-900, MFR-1120 MFR-2220 & MFR-2222 <i>(+ PS-800E &amp; MFR-PST)</i> TIPS ONLY					
· · · · · · · · · · · · · · · · · · ·	SX,-SDI &-SDX (+ MFR-	STV-xxxx SFV-xxxx, CFV-xxxx SCV-xxxx, CCV-xxxx FR-2211, MFR-2240, MFR-224 PTZ & MFR-SCR)	Temp Sensitive FR4/Glass Fiber Ceramic		
Ţ	Solder / Rework	STP-xxxx, RTP-xxx	Temp Sensitive		

	Т	Solder / Rework	STP-xxxx, RTP-xxx	Temp Sensitive	MFR-H1-SC	
	F	Solder / Rework	SFP-xxxx, RFP-xxx	FR4/Glass Fiber	MFR-HSR	
С		Solder / Rework	SCP-xxxx, RCP-xxx	Ceramic	IVIT N-LIGN	
	Т	Tweezer	TTP-xxxxx	Temp Sensitive	MFR-H4-TW	
	F	Tweezer	TFP-xxxxx	FR4/Glass Fiber	(MFR-HPT)	
	С	Tweezer	TCP-xxxxx	Ceramic		
	Т	Desolder	DFP-xxxx	FR4/Glass Fiber	MFR-HDS	
	F	Desolder	DCP-xxxx	Ceramic		

#### **Product Migration Path**

OLD SYSTEM	Consumables	NEW SYSTEM	Consumables	Hand-pieces	Difference / Benefit	
MFR-PST	SxV	MFR-1120, MFR-2220, MFR-2222	SxV, CxV	Backward	The MFR-2200 features increased power, offering improved thermal performance	
MFR-SRC/PTZ	SxP, DxP TxP, RxP	MFR-1110, MFR-1140 MFR-2210	SxP, DxP TxP, CxV RxP	and forward compatible	and dual simultaneous operation of two hand-pieces, rather than switched ports.	
PS-800 / PS-800E	PHT S <mark>x</mark> V	PS-900	SxV	Backward and forward compatible	The PS-900 is a low cost P2P soldering system with signifi- cantly increased power and performance. Metal housing vs. plastic housing.	

#### Please note: built in sleeper/shutdown functionality will be lost when using new hand-piece on older systems.

## Cradles

WS2CB Black cradle for Auto Sleep Workstand WS2

WS2CG Green cradle for Auto Sleep Workstand WS2G

WS1CB Black cradle for Auto Sleep Workstand WS1

WS1CG

Green cradle for Auto Sleep Workstand WS1G

Hand-piece

PS-HC3 MFR-H2-ST (MFR-HPS) (PS-HC2)

# Hand Soldering & Rework Product Guide

## PS-900 & MFR Series



**BRO-HSRPG-09** 



