# **BOYMAX**<sup>®</sup>

## Complete UV Light-Curing Flood Systems Six Popular Packages to Meet Most Curing Needs

The flood light sources listed below are integrated in complete packages ready to plug in and cure for a variety of curing requirements. They are designed to optimize safety and convenience for process controlled cures utilizing the Dymax 2000 wide-area flood and 5000 focused flood reflectors. These light sources are versatile, capable of curing adhesive on parts with large bond lines or multiple parts in trays, or for curing coatings. They are ideal for prototype or bench-top production.



2000-EC with Light Shield and Manual Shutter



5000-EC with Light Shield & ZIP™ Shutter

| UV Light-Curing Made Easy and Worker Friendly |                                   |  |
|---|-----------------------------------|--|
| Complete protection from UV light             | Wide area or focused flood curing |  |
| Clear view of curing process                  | 400 Watt UV/Visible bulb          |  |

### Some of Our Most Popular UV Flood Lamp Curing Systems are Featured Below

| System  | Part<br>Number | Replaces  | Features/Recommended Uses   |  |
|---|----------------|---|---|--|
| PC-2000 with Light Shield<br>115 V 50/60 Hz<br>230 V 50/60 Hz | 39120<br>39220 | PC-2 complete,<br>PN 35557 Most economical, transformer based moderate intensity<br>light source. Offering an 8" x 8" light curing field, it is suited<br>for curing larger bond areas, or trays of smaller parts |   |  |
| 2000-EC with Light Shield                                     | 39720          | 2000-EC complete,<br>PN 35792   | Same as PC-2000 with addition of auto-ranging power supply which absorbs power fluctuations     |  |
| 2000-EC with Light Shield and Manual Shutter                  | 39723          | 2000-EC complete,<br>PN 35792;<br>plus shutter, PN 35572  | Same as above, but with shutter to manually control light exposure                              |  |
| 5000-EC with Light Shield                                     | 39820          | 5000-EC complete,<br>PN 35795   | Light is concentrated in a 5" x 5" flooded field to provide dry cures for exposed resin surface |  |
| 5000-EC with Light Shield and Manual Shutter                  | 39823          | 5000-EC complete,<br>PN 35795;<br>plus shutter, PN 35572  | Same as 5000 with Light Shield, but with shutter to manually control light exposure             |  |
| 5000-EC with Light Shield<br>and ZIP™ Shutter                 | 39821          | 5000-EC complete,<br>PN 35795;<br>plus shutter, PN 37863  | Same as above, but shutter can be preset and timed to open and close automatically              |  |

#### **Features and Specifications**

|   | Light Source  |   |  |
|---|---|---|--|
|   | 2000 Flood with EC Power Supply <sup>(1)</sup>                              | <b>5000 Flood</b> with EC Power Supply and<br>Unfiltered Full-Spectrum UV Flood Light |  |
| Intensity in the UV-A Range*<br>(320-390 nm)    | 75 mW/cm <sup>2</sup><br>(3" from lower edge of reflector housing)          | 225 mW/cm <sup>2</sup><br>(3" from lower edge of reflector housing)                   |  |
| Dimensions of the Illuminated Area              | 8" x 8" (20.32 cm x 20.32 cm)   | 5" x 5" (12.7 cm x 12.7 cm)   |  |
| Primary Applications                            | Curing large stationary parts, trays of small parts, and coating on parts   | Curing stationary parts, trays of small parts, and coatings on parts                  |  |
| Input Power Requirements                        | 90-264 VAC (grounded), 47-63 Hz   |   |  |
| Power Supply Dimensions $(L \times W \times H)$ | 16" x 12" x 4.25" (40.6 cm x 30.5 cm x 10.8 cm)                             |   |  |
| Power Supply Weight                             | 12.25 lbs. (5.6 kg)   |   |  |
| Reflector Housing Dimensions<br>(L x W x H)     | 10.5" x 9" x 7.5"<br>(26.7 cm x 22.9 cm x 19.1 cm)                          | 6.75" x 6.75" x 8"<br>(17.2 cm x 17.2 cm x 20.3 cm)                                   |  |
| Reflector Housing Weight                        | 3.4 lbs. (1.5 kg)   | 2.7 lbs. (1.2 kg)   |  |
| Replacement Lamp                                | Metal halide - PN 38560 (standard) or Mercury vapor - PN 36970 (optional)** |   |  |

\* Intensity measured using an ACCU-CAL<sup>™</sup> 50 Radiometer.

\*\* For curing inks and thin layer coatings

<sup>(1)</sup> PC is a transformer based power supply available to meet 120 or 220 V: 50/60 Hz requirements



#### Shows Typical Bulb Degradation Range for Dymax Flood Lamps



\*Bulb life depends on the operation and maintenance of the light source. See Operation Manual for operation and maintenance parameters to optimize bulb life.



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Dymax Corporation 860.482.1010 info@dymax.com www.dymax.com Dymax Oligomers & Coatings 860.626.7006 oligomers&coatings@dymax.com www.dymax-oc.com Dymax Europe GmbH +49 (0) 611.962.7900 info\_de@dymax.com www.dymax.de Dymax UV Adhesives & Equipment (Shenzhen) Co Ltd +86.755.83485759 dymaxasia@dymax.com www.dymax.com.cn Dymax Asia (Hong Kong) Ltd +852.2460.7038 dymaxasia@dymax.com www.dymax.com.cn Dymax Korea LLC 82.2.784.3434 info@dymax.kr www.dymax.co.kr